

Impact of Scale on CoG Savings

- Varying scale
 - Basis 3 bioreactors
 - Changing titre
 - Changing volume
- Large scale
 - 3 x 15,000L
 - 8 g/L
 - Savings still seen < 6%
- At small scale
 - 3 x 500L & 1g/L
 - Saving > 20%

Relative savings stainless vs. disposable

